



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ONORM 33MnCrB5-2

Standard Specification for Mild Steel Alloys Bar and Rod

Group - Ferrous Mild Steel Alloys

Sub Group - ONORM 33MnCrB5-2 Mild Steel Alloys Bar and Rod

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Bar and Rod

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 - 0.360	As Raw or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	0.400 max.		
Manganese	Mn %	1.200 - 1.500		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.300 - 0.600		
Boron	B %	0.0008 - 0.0050		
Copper	Cu %	0.400 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	900 - 1300
-	-	-	Yield Strength in Mpa	750 min.
-	-	-	Elongation in %	13 min.
-	-	-	Reduction of Area in %	50 min.
-	-	-	Hardness in BHN	255 max.
-	-	-	Impact in Joule	50 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
33MnCrB5-2	EN	European Union	Bar and Rod
1.7185	EN	European Union	Bar and Rod
33MnCrB5-2	ISO	International	Bar and Rod
1.7185	ONORM	Australia	Bar and Rod
1.7185	NBN	Belgium	Bar and Rod
33MnCrB5-2	NBN	Belgium	Bar and Rod
1.7185	SFS	Finland	Bar and Rod

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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